ASSY QTY

ASSY B/ QTY O

2

UNIT QTY

2

WELDMENT

BODY

TAB

Description

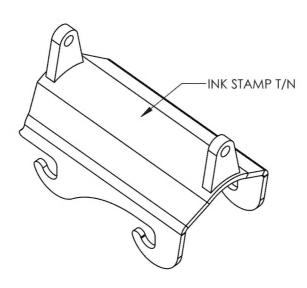
Part #

-A01

-A03

-A05

	REVISIONS									
REV	ECR	DATE	INITIAL	APPROVED						
1		3/9/2011	JAG							
2		4/12/2011	JAG							
3		A03 INCREASED TOLERANCE ON 3.825 TO ±.060.	6/28/2012	JAG	SE					
4	15-0342	A01 CH'D NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CH'D FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLLOW FED #13538.	10/28/2015	RJC	JAG					
5	17-0145	UPDATED TO NEW DRAFTING STANDARD. ADDED INK STAMP T/N SHT 1, -A01 CH'D P/N WAS RB072610-H-A018 RB072610-H-A-A01. DELETED INK STAMP T/N NOTE, -A03 CH'D P/N WAS RB072610-H-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 ±.060. ADDED DIM 3.450 ±.060. CH'D MAT'L WAS 1018/1020 IS 1018/1020 CRA05 CH'D P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CH'D MAT'L WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG					



Material

1018/1020 CR

A514

B/O INFORMATION OR SPECIFICATIONS

PG.

2

3

4

QA APPR:

SCALE

APPROVED:

NOTE: USED ON MODEL: EUROCOPTER AS350, AS355 & EC120.

TITLE SKID TUBE ATTACHMENT DWG NO. RB072610-H-A MAT'L UNLESS OTHERWISE SPECIFIED SURFACES = 125 SPEC 1. BREAK ALL SHARP EDGES .015 x 45 'OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 DRAWN BY: PERRITT CHECKED: DD 06/22/2017 OPPS APPR:

3/9/2011

USED ON MODEL

SEE NOTE

SHEET 1 OF 4

AA 06/26/2017

JL 06/28/2017

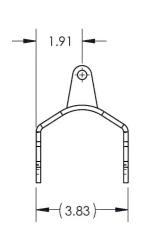
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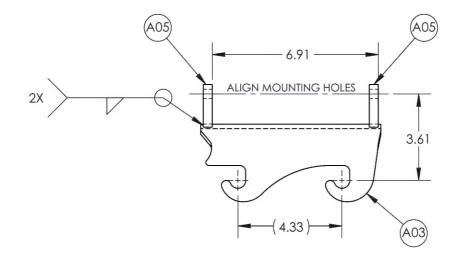
JAG 07/07/2017

DATE

revisions								
REV	ECR	DATE	INITIAL	APPROVED				
4	4 15-0342 A01 CH'D NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CH'D FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLLOW FED #13538.				JAG			
5 17-0145 -A01 CH'D P/N WAS RB072610-H-A0 IS RB072610-H-A-A01. DELETED INK STAMP T/N NOT		-A01 CH'D P/N WAS RB072610-H-A0 IS RB072610-H-A-A01, DELETED INK STAMP T/N NOTE.	6/20/2017	RJC	JAG			







TITLE

DWG NO.

QA APPR:

SKID TUBE ATTACHMENT

RB072610-H-A-A01 TREAT
FINISH POWDER COAT YELLOW SPEC FED #13538 DRAWN BY: PERRITT CHECKED: DD 06/22/2017 OPPS APPR: AA 06/26/2017

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .010 FRACTIONS ± 1/8

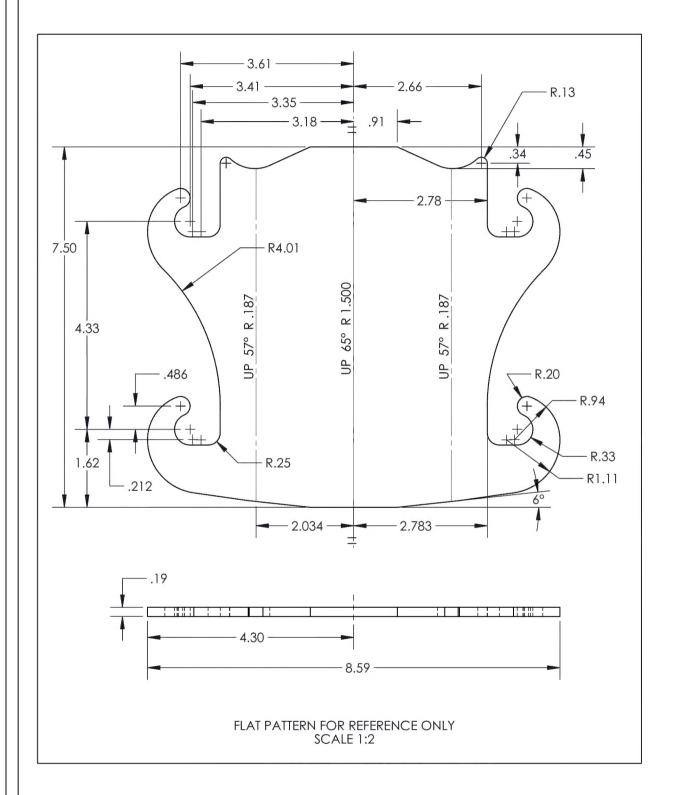
.XX + .03 ANGLES ±1°

X ± .1 SURFACES = 125/

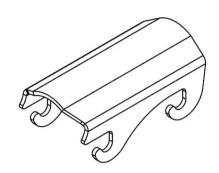
1. BREAK ALL SHARP EDGES .015 x 45 'OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL JL 06/28/2017

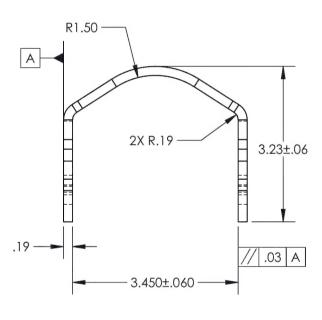
APPROVED: JAG 07/07/2017 SEE SHT 1 NOTE SCALE 1:4 3/9/2011 SHEET 2 OF 4

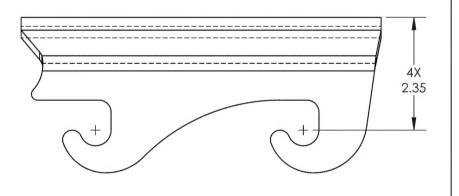
WELDMENT



	REVISIONS								
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED				
1		A03 CHANGED FOLDED WIDTH FROM 3.56 TO 3.745.	3/9/2011	JAG					
2		A03 INCREASED WIDTH FROM 3.745 TO 3.81 min. TO 3.84 max.	4/12/2011	JAG					
3		A03 INCREASED TOLERANCE ON 3.825 TO ±.060.	6/28/2012	JAG					
5	17-0145	-A03 CH'D P/N WAS RB072610-H-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 ±.060. ADDED DIM 3.450 ±.060. CH'D MAT'L WAS 1018/1020 IS 1018/1020 CR.	6/20/2017	RJC	JAG				









GROUND HANDLING WHEELS

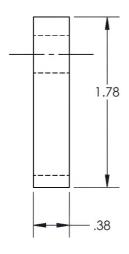
DWG NO.	RB(0726	0-H-A-A03				
MAT'L 1018/1 HEAT TREAT FINISH SEE -/			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ±1° .X ± .1 SURFACES = 125/				
DRAWN BY:	DRAWN BY: PERRITT CHECKED: DD 06/22/2017			015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009			
CHECKED:							
OPPS APPR:	AA 06/26/2017						
QA APPR:	JL 06/28/2017			USED ON MODEL			
APPROVED:	JAG 07/07/2017			SEE SHT 1 NOTE			
SCALE	1:2 DATE 3			3/9/2011 SHEET 3 C		4	

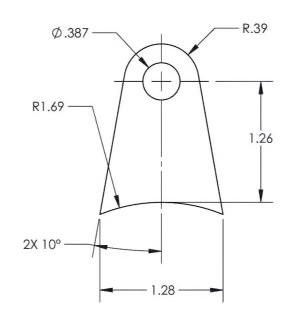
(A03)

BODY

revisions								
REV	ECR	DATE	INITIAL	APPROVED				
5	17-0145	-A05 CH'D P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CH'D MAT'L WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG			









TAB

TITLE

SKID TUBE ATTACHMENT

DWG NO. RB072610-H-A-A05 MAT'L A514 UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

.XXX ± .010 FRACTIONS ± 1/8

.XX + .03 ANGLES ±1°

.X ± .1 SURFACES = 125/ HEAT TREAT FINISH SEE -A01 SPEC A T.I.

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009 DRAWN BY: PERRITT CHECKED: DD 06/22/2017 OPPS APPR: AA 06/26/2017 QA APPR: USED ON MODEL JL 06/28/2017

APPROVED: JAG 07/07/2017 SEE SHT 1 NOTE SCALE

1:1 3/9/2011 SHEET 4 OF 4